ABSTRACT OF THE DISCLOSURE

In a semiconductor element comprising
microcrystalline semiconductor, a semiconductor
junction is provided within a microcrystal grain.

5 Further, in a semiconductor element comprising
microcrystalline semiconductor, providing microcrystal
grains of different grain diameters as a mixture to
form a semiconductor layer. Thereby, discontinuity of
a semiconductor junction is improved to improve the

10 characteristics, durability, and heat resisting
properties of a semiconductor element. Distortion in a
semiconductor layer is also reduced.